

# TheraSauna®

*The Original Patented*  
*Far Infrared Health Sauna*



HEALTH AND RELAXATION SOLUTIONS FOR LIFE



# Why Do You Need a TheraSauna®?

If You Have/Are Suffering From

1. Body pain and stiffness
  - Lower back, neck, shoulders, etc.
  - A herniated disk
  - Muscle spasms
2. Medical conditions such as Arthritis, Bursitis, Rheumatism, or Fibromyalgia
3. Sinus/allergy problems
4. Migraine headaches
5. Acne, psoriasis, or other skin problems
6. Fatigue and insomnia
7. Depression
8. A disease related to toxicity in the body from lead, cadmium, mercury, etc.
9. A desire to burn more calories and lose weight
10. A desire to improve your overall cardiovascular health

If any of these apply to you, then you need a

  
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# All Saunas Are Not The Same

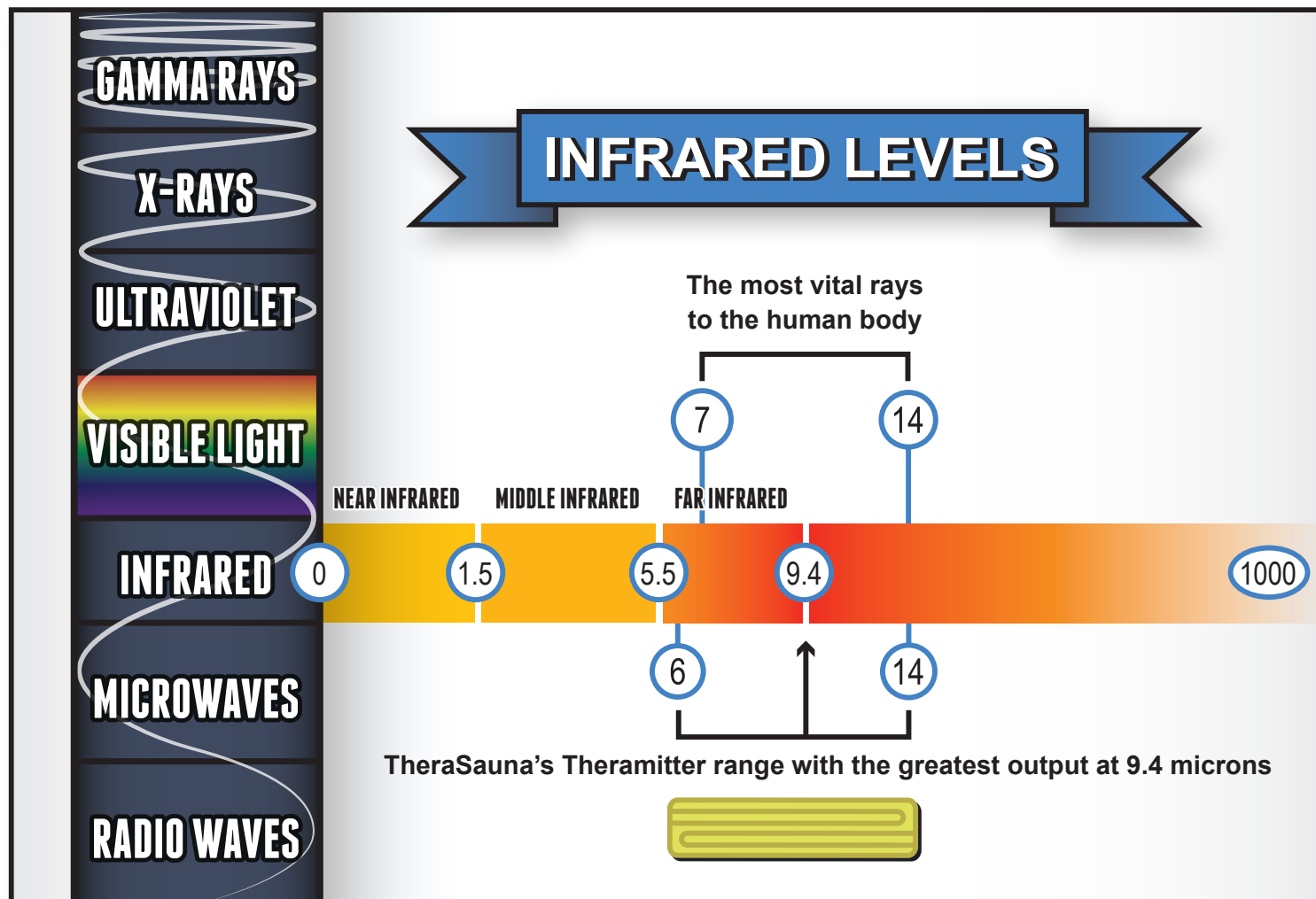
## **TheraSauna® Ceramic Theramitters**

- Provides a constant 9.4 microns of infrared that penetrates 2 inches below the skin
- Detoxifies at the cellular level
- Stimulates the lymphatic system to reduce swelling and inflammation in joints and muscles
- Dilates blood vessels to provide oxygen and quicken the healing process
- Relieves pain from Arthritis, Bursitis, Rheumatism, and Fibromyalgia
- Strengthens the cardiovascular system
- Improves immune system functionality
- Improves skin tone
- Reduces cellulite
- Burns calories and controls weight
- Made from 99% non-toxic and non-allergenic aspen wood

## **Carbon or Ceramic Rods**

- Carbon heaters produce a range of 4-20 microns of infrared that only penetrates 1/8 inch below the skin
- Ceramic rod saunas only produce up to 6 microns that is only superficial skin heat
- Does not detoxify at the cellular level
- Does not stimulate the lymphatic system
- Dilates capillaries and surface blood vessels
- Moderate relief from Arthritis, Bursitis, Rheumatism, and Fibromyalgia
- Does not relieve stiffness
- Moderately strengthens the cardiovascular system
- Does not improve immune system functionality
- Does not reduce cellulite
- Moderately burns calories
- Made from toxic hemlock wood

# Far Infrared And The Human Body

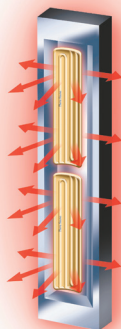


The human body absorbs infrared in the 3 to 50 micron range. Far infrared waves are located between 6 to 14 microns and have proven to have special regenerative effects on the body with an optimum absorption at 9.4 microns. TheraSauna® emits the greatest amount of infrared in that range. When any cell or tissue in the body is exposed to these levels of infrared heat, response mechanisms stimulate the healing process in the body.



# Uncompromising Performance

## Concave Ceramic TheraMitter™



**Radiant Efficiency: 96%**  
**Micron Range: 6.0 - 14.0**

- Full spread infrared heat
- Pure ceramic heating element with very high glass content
- Infrared from back of heater is reflected out to the user

## Incoloy Rod Heaters



**Radiant Efficiency: 50%**  
**Micron Range: 3.0 - 6.0**

- Directional infrared heat
- Flat infrared heat reflector
- Incoloy heating rod element
- Infrared heat from back of heater is reflected in a straight path out to user

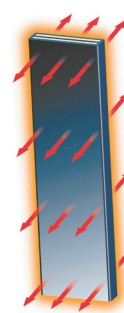
## Tubular Ceramic Heaters



**Radiant Efficiency: 50%**  
**Micron Range: 2.5 - 6.0**

- Directional infrared heat
- Flat infrared heat reflector
- Silica sand filled heating element
- Infrared heat from back of heater is reflected in a straight path out to user

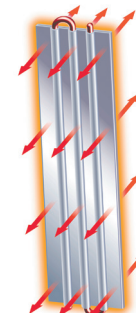
## Carbon Heaters



**Radiant Efficiency: 55%**  
**Micron Range: 4.0 - 20.0**

- Heat waves are spread in a straight line
- Fiberglass & epoxy resin encases heater
- Carbon ink screen printing in between fiberglass casing
- No heat reflector, infrared heat from back of heater is directed away from user

## Aluminum Heaters



**Radiant Efficiency: 56%**  
**Micron Range: 4.0 - 6.0**

- Surface ridges in the panel distribute heat in one direction
- Ceramic spray paint coated incoloy rods are encased in aluminum
- No heat reflector, infrared heat from back of heater is directed away from user

Ceramic TheraMitters™ are by far the best proven heating system, while others are touted as new technologies. The radiant efficiency of a heating material is an extremely important factor to its far infrared qualities. For this reason, ceramic TheraMitters™ remains the gold standard for producing the most effective micron range of infrared for the human body.

# Powerful Technology

## The Patented MPS Touchview™ Control System Puts You In Charge Of Your Sauna Session



### 7 Day Programmable Control

Allows you to set the desired time your sauna will turn on each day of the week. The TheraSauna® can be set to reach a certain temperature in a specific amount of time, and will save the settings for you. Your settings will be saved even if the TheraSauna® experiences a power failure.



### MicronPower Select™

Allows you to control the power of each heating unit. Each TheraMitter™ can be turned to a power level of 1-15 so that each area of your body can be comfortable and other users can also be comfortable.



### Stable Heat™ System

The Stable Heat™ System automatically maintains a constant output of far infrared heat at the 9.4 micron level. Rather than powering down, it continues to produce electricity to keep the surface temperature of the TheraMitter™ heaters constant.



### SpectraWave System

Allows the user to combine near, middle and far infrared wavelengths ranging from 6 to 14 microns. A visual reminder in the zone window allows you to see how the infrared waves change every 2 minutes.





# Control At Your Fingertips



Home Screen Menu



Set Temperature and Time Before Use



Shows Power Level of Each Zone



Master Control to Setup System



Setup Screen for the Clock



Set the Power Level of Individual Heating Zones



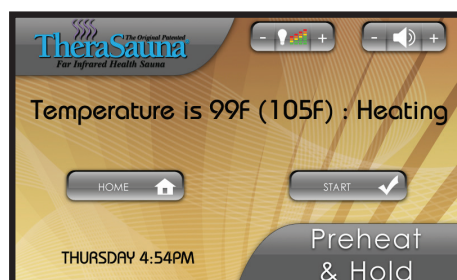
Choose Various Nature Recordings for Relaxation and Sound Therapy



User 1 Setup: 7-Day Programmable Control to Turn On and Preheat Sauna



User 2 Setup: 7-Day Programmable Control to Turn On and Preheat Sauna



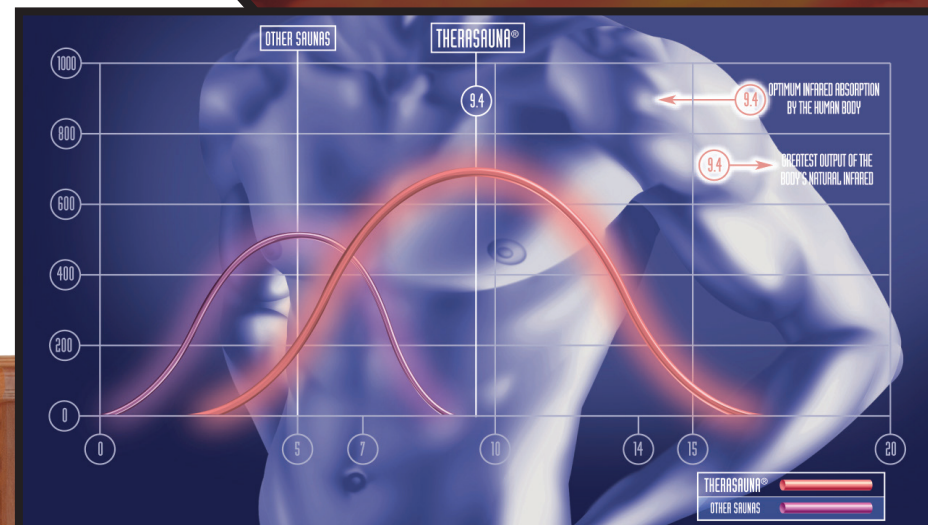
Set Sauna to Preheat and Hold Constant Temperature

# Patented Stable Heat™ System

The Stable Heat™ System automatically maintains a constant output of far infrared heat at the 9.4 micron level. It does not turn off, but powers down, sending a trickle charge of electricity to maintain the surface temperature of the TheraMitter™ heaters. This allows a continuous and effective micron range of far infrared to the user.

The patented TheraMitters™ emit infrared in wave lengths of 6 to 14 microns, with the greatest output at 9.4 microns. These wavelengths are similar to those naturally emitted by the human body, so your body absorbs more beneficial far infrared in a shorter time. TheraSauna® operates at a safer, more comfortable temperature range of 110° – 140°F.

Far Infrared radiant heat penetrates deep into your body as much as 2" below the skin for deep muscle therapy. This process rids your body of harmful toxins safely and effectively. The patented Stable Heat™ System ensures a constant range of infrared and temperature by automatically varying the heat to the TheraMitters™. Your body will produce up to 3 times more perspiration with TheraSauna®, ridding your body of harmful toxins.



**STABLE HEAT™**  
PATENTED TECHNOLOGY

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# Live Happier And Healthier

The deep penetrating heat of TheraSauna® dilates blood vessels, bringing relief and healing to muscles and joints. Increased blood circulation relaxes muscles and provides greater flexibility and range of motion.

- Relieves pain and stiffness from Arthritis, Bursitis, Fibromyalgia, and Rheumatism
- Helps strengthen the cardiovascular system
- Aids in removing toxins and mineral waste from the body
- Helps improve the immune system
- Assists in improving skin tone and reducing cellulite
- Burns calories and regulates weight
- Far infrared is safe, effective, and FDA approved



A far infrared sauna is an investment in a healthier lifestyle. Why settle for less when you can own the very best? TheraSauna® is handcrafted with the finest grade aspen hardwood and has the look of fine furniture. The TheraMitter™ heating units are made of 100 percent ceramic with high glass content. The patented Stable Heat™ control system provides the most consistent range of far infrared heat. When it comes to your health, why compromise?



  
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# Doctor Recommended

## *"Detoxification Is Critical For My Patients."*

**Dr. Leonard Smith (Gainesville, Florida)**

I have practiced general surgery and cancer surgery for over 25 years. With regard to my surgical patients, I tell them when they have recovered from their surgery that their work has just begun. I remind them that their two most important questions should be: Why did I get this? And what will keep it from returning? I don't profess to have all the answers. However, there are sound principles of foundational health that I have employed with my patients and have been pleased with the results. These include stress reduction, diet, exercise, rest, supplements, elimination, and detoxification.

Detoxification is critical due to the increasing amounts of toxins in our diet and environment. This includes fat soluble toxins such as PCBs, and hexane, and toxic minerals such as mercury, lead and cadmium. Part of my suggested program for toxin removal is the use of infrared sauna therapy. I have personally seen people recover from a multitude of problems including, insomnia, constipation, fibromyalgia, allergies, chronic infections, arthritis, and fatigue after a few weeks of sauna therapy. In addition, I have seen mercury levels (as measured in the blood) drop 400% in less than a month. In conclusion, I believe that infrared sauna is safe and effective detoxification therapy which is of value to most everyone regardless of age.

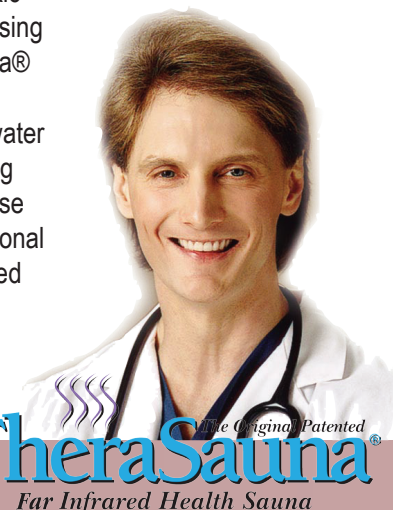


## *"TheraSauna® Far Infrared Therapy Provides My Patients With 'Toxic Relief'."*

**Dr. Don Colbert (Longwood, Florida)**

My medical practice specializes in alternative and nutritional medicine. Many different therapies are used; however, our primary focus is detoxification, nutritional counseling and support. Today's modern world has caused new environmental issues thus, increasing the number of pollutants and toxins that are inhaled, ingested or absorbed into our cells and tissues. Cells often become overwhelmed with toxins therefore increasing the patient's risk of cancer, heart disease, diabetes and other immune disorders. The body's cells must receive proper nutrients and expel these harmful toxins to fight disease and function optimally.

In my private practice each assessment starts with evaluation, counseling and nutritional support, followed by my "Toxic Relief" program which includes toxin screenings, cleansing diet, fasting, chelation of heavy metals and TheraSauna® treatments. The infrared therapy of TheraSauna® stimulates the cellular metabolism and breaks up the water molecules that hold toxins within the body, thus allowing the body to void these toxins through perspiration. These treatments combined with a customized diet and nutritional program have vastly improved, restored and rejuvenated many of my patients at the cellular level. Therefore, allowing them to feel better and lead a healthier lifestyle.



  
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# Breathe Easy With Aspen Wood



Infrared energy heats objects (like your body and the inside wood of the sauna) directly and penetrates up to 2 inches below the surface. Cedar and redwood contain a natural insecticide within the wood called turpines. When these turpines within the wood are heated, they gas off cedrine. Cedrine fatally attacks the central nervous system of insects. It can also cause vomiting and convulsions in humans. TheraSauna® is made of Aspen, which grows at elevations where the trees do not produce an insecticide. Aspen is 99% non-toxic and non-allergenic.

## Health Concerns Related To Different Wood Used For Saunas

**Aspen:** No health effects.

**Cedar:** Asthma, allergic contact dermatitis, decreased lung function, eye irritation, conjunctivitis, rhinitis, convulsions, vomiting and various other effects on the central nervous system

**Hemlock:** Skin irritation, decreased lung function, rhinitis

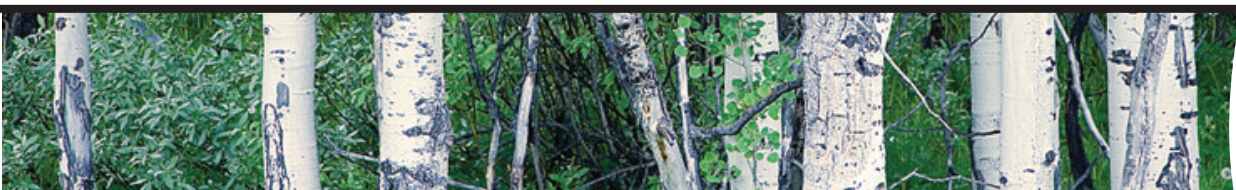
**Basswood:** Skin Irritation

**Birch:** Irritant Dermatitis

**Oak:** Nasal cancer

**Pine:** Skin irritation

**Poplar:** Contact dermatitis, rhinitis



# Features And Accessories

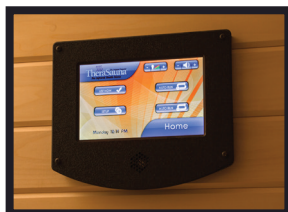
## Featured Accessories



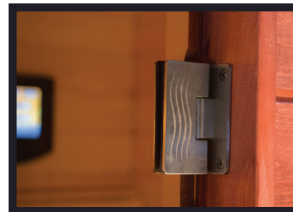
Plugs Into Any 120V  
15/20 Amp Wall Outlet



Bolt Together Design,  
30 Minute Assembly



Patented MPS  
Touchview Control



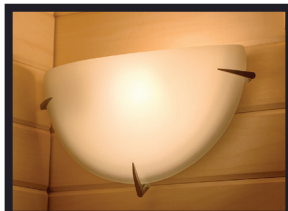
Tempered Smoke Glass  
Doors & Windows



Curved Back Rest For  
Extra Comfort



Comfortable,  
Reversible, Deep Seats



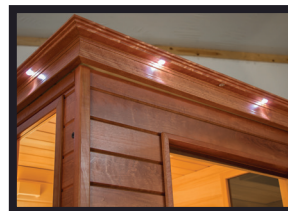
Elegant Crescent  
Lighting



Patented  
TheraMitter™ Heaters



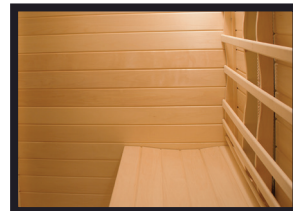
Sliding Roof Vent



Motion Sensor Exterior  
Ambient Lighting



Made in the USA



Made from Non-Toxic,  
Non-Allergenic Aspen  
Wood

## Wood Finish Samples



Warm Mahogany  
(Stock Finish)



Unfinished  
(Special Order)

## Optional Accessories



Dual Purpose Back And  
Foot Rest



Mondo Music Player  
Sound System



Chromotherapy Lighting



Aspen Accessory Kit:  
Backrest, Magazine  
Rack, Cup Holder, and  
Towel Hook



# Warranty Information



## Quality Assurance Warranty

All TheraSauna® Infrared Health Saunas are backed with a lifetime warranty. See our Owner's Manual for complete warranty details.

## Safe Materials

We are a wellness company committed to using only healthy materials in our saunas. Water-based glues and finishes are used instead of chemical based adhesives.

## Our Commitment to You

Our quality products are backed with a dedicated customer service team and lifetime warranty. We value every customer and will work to ensure your ultimate satisfaction.



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# Model TS4544



- Straight Bench
- 2 Person Capacity
- 48.75" x 44" x 78"
- Non-Toxic Aspen Wood
- 8 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Side Windows
- Interior MPS Touchview Control
- 120 Volt / 15 Amp Outlet
- Interior Roof Vent & Reading Light
- 7 External LED Roof Lights





# Model TS5651



- Straight Bench
- 2 Person Plus Capacity
- 58.5" x 50.5" x 78"
- Non-Toxic Aspen Wood
- 10 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Side Windows
- Interior MPS Touchview Control
- 120 Volt / 20 Amp Outlet
- Interior Roof Vent & Reading Light
- 7 External LED Roof Lights



# Model TS7951



- Straight Bench
- 4 Person Capacity
- 86.75" x 52" x 78"
- Non-Toxic Aspen Hardwood
- 12 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Front & Side Windows
- Interior MPS Touchview Control
- 120 Volt / 20 Amp Outlet
- Roof Vent & Reading Light
- 9 External LED Roof Lights





# Model TS6238



- Corner Unit
- 3 Person Capacity
- 63" x 63" x 36" x 38" x 78"
- Non-Toxic Aspen Wood
- 12 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Side Windows
- Interior MPS Touchview Control
- 120 Volt / 20 Amp Outlet
- Interior Roof Vent & Reading Light
- 9 External LED Roof Lights



  
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# Model TS7552



- Opposite Facing Benches
- 4 Person Capacity
- 83.25" x 55.5" x 78"
- Non-Toxic Aspen Wood
- 12 TheraMitter™ Heaters
- Smoke Glass Door with Logo and 2 Front Windows
- Interior MPS Touchview Control
- 120 Volt / 20 Amp Outlet
- Interior Roof Vent & Reading Light
- 8 External LED Roof Lights





# What Our Customers Are Saying

TheraSauna® is proud to have the support of the many customers who keep us continually working to help others. We strive for the best customer service along with creating healthier lifestyles. Many customers write back to us, letting us know how we did and how much they are enjoying their new TheraSauna®. Here's what some of our customers have had to say.

"I am so thrilled to have my sauna, I've been using the one at our clinic before receiving ours at home and it helps so much with the fibromyalgia. Thanks for being around!"

Rhianna Dotolo  
Clear Water, FL

"I have had my TheraSauna for almost a month now. It has helped relieve some of my fibromyalgia symptoms including general muscle pain and fatigue."

Sharon Akerson  
Princeton, MN

"My blood pressure was very high at 140, and now is only 120. This is after 10 Therasauna treatments! Of course I changed my diet and drank lots of water, but the sauna did much to change my blood pressure."

Susan Erlich  
Des Moines, IA

"My husband fights colds all winter long and last year he did not have a cold. Not only that, but he lost 30lbs and feels great. It helps me relax and not have the tight tension in my shoulders and neck. I have not had the migraines that I normally have. It is the best thing that we have bought for ourselves."

Chuck & Cricket Waske  
Allentown, PA

"I felt very confident in purchasing the Therasauna from your company. Your sales staff and support were very helpful & friendly. I really appreciate my sales executive for answering all my questions and concerns regarding your product. He was very informative, caring and dedicated to helping me make the best decision for my health. It has been many years since I have had the pleasure of working with someone who actually cares about the customer, who believes in his company, its mission and the products it sells. I look forward to being a repeat customer and sending my friends. Thank you again!"

Carole & Andrew Favata  
Port St. Lucie, FL



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Therasauna Flipbook 4.9.15

